NON-ASME WELDING PROCEDURE SPECIFICATION LIST

Apr 17 '15, Rev-0

NO.	Process	WPS NO.	Base Metal				Base Metal Type	Base Metal Thickness (mm)	Weld Metal Thickness (mm)				PWHT (℃)	Impact test Temp. (°C)	AWS Class	Preheat Temp (℃)	Interpass Temp (℃)	Brand Name	Remarks
			P No.	Gr. No.	P No.	Gr. No.			GTAW	FCAW	SMAW	SAW							
1	GTAW	DAEWPS-SI-023	10H	1	10H	1	Duplex 31803	5 ~ 25	25	-	-	-	No	-51	ER2209	-	150	T-2209, Kiswel	No "U"

DAEHAN INSTRUMENT CO., LTD. DATE: Apr 17 '15 ☐WITNESS ☑REVIEW QM DEPT